

5/4/2018

Print



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total
PO039785	ACI001-VC	1	1	Net 30	M6061T6S.040	6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf				288	5/4/2018	288		S068615	Stock	5/4/2018	\$ 3.66 / sf	0		\$1.05
Total:										288		288								\$815

Plex 5/4/2018 1:20 PM Dart.Dubois.Pascal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039785**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO039785

**PO Date:** 5/3/18

**Due Date:** 5/4/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:** SOU0103915

**E-MAILED**  
MAY 03 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6S.040		6061-T6 .040 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	5/4/18	288 sf	0 sf 288	288 sf	\$3.6648611/sf	\$1,055.48

**Grand Total:** \$1,055.48

## Order Notes

### Procurement Quality Clauses

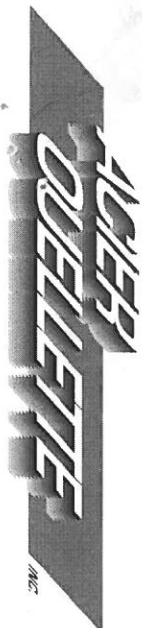
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 5/3/18 10:46 AM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**DELIVERY - CLIENT****Copy**

CO00087402

**Billed to**

DART AEROSPACE LTD  
1270, ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Customer N° CL10001056  
Date 2018/05/03  
Delivery date **2018/05/04**  
Your order N° 039785  
Processed by Josianne Bourdon  
Salesman  
Carrier OUELLETTE VALLEYFIELD  
Credit Terme Net 30 Days  
Page 1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ALU SHEET .040 (18G) 6061-T6 (4 X 12) FEAL-0404126061 3121 6 X 4 X 12' LIGNE 1 HEAT: 0100834287	162.14	288.00	PI2_\$CLB		6x		288				MAY 04 2018 DAS 11 9-89
2 PALETTE PALETTE 7573		1.00	UN_\$UN								
TRANSIST-JEROME LE 03/05											

Total Weight (lbs): 162.14

NIR: R-109516-6

**Conditions:**

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By:

Verified By:

Delivered By:

Time

Customer's Signature

Date

Total (\$CAD)

PAL-18GV.



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89055159

01 / 4

Rev.: 0

Seite / page:

1 von / of 2

Datum / date:

2017 06 28

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	5400342513-R01
	Datum / date:	2017 03 02
Wareneempfänger / consignee:	Auftragsbest. Nr. / order confirm no.:	130077
	Datum / date:	2017 04 13
CBS Atlanta 1500 Cherokee Pkwy ACWORTH GA 30102-1603 USA	Lieferschein Nr. / delivery note:	89055159
	Datum / date:	2017 07 31

Produkt / product	Bedingungen / terms
Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 14
Dim. / dlm.: [inch]: 0,040x48,00x144,00	AMS 4027N, 07.2008
Kundenartikel Nr. / cust. article no.: ALFLR01644	ASME SB-209, 2011a
	Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los Lot/No.	Teil/Los Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
02	34212/01	01	01/0083432/7	6061	1300770001	1832,011 lbs	69
02	34842/01	00	01/0083428/7	6061	1300770002	3994,709 lbs	148
02	34842/01	00	01/0083428/7	6061	1300770003	2323,633 lbs	86

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0083428/7	6061	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. min.	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,16	1,20	0,35	0,26	0,15	0,05	0,15
	actual	0,66	0,42	0,22	0,12	0,81	0,18	0,08	0,04	0,02	0,03
01/0083432/7	6061	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. min.	0,40	-	0,16	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,16	1,20	0,35	0,26	0,15	0,05	0,15
	actual	0,63	0,47	0,21	0,12	0,87	0,17	0,07	0,04	0,02	0,03

PAL-18GV



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 89055159

01 / 4

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2017 06 28

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Zugprüfung LT / tensile test LT									
BNr/Los	Zustand	Richtung	Tests		UTS	YS	A2"		
Lot/No.	temper	direction			[ksi]	[ksi]	[%]		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
34212/01	T6	LT	2	from	47,0	38,6	16		
34212/01	T6	LT		to	47,1	38,8	16		
				spec.min.	42,0	35,0	10		
				spec.max.	-	-	-		
34842/01	T6	LT	2	from	47,4	38,1	16		
34842/01	T6	LT		to	47,6	38,3	16		

**Sonstige Prüfungen / other tests**

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

Oberfläche: OK. / Surface inspection: OK.

**Bemerkungen / notes**

Gegossen und gefertigt in Österreich / Country of melt and manufactured in Austria

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.

We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist

E-Mail / e-mail

Josef Klampfer

josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.

Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T65-040  
 DATE: MAY 04 2018

PO / BATCH NO.: 039785/6068615

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 288 P<sup>12</sup>  
 QUANTITY INSPECTED: 288 P<sup>12</sup>  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .040  
 THICKNESS RECEIVED: .040  
 SHEET SIZE ORDERED: 4x12  
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS-QQ-A-250/11
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	Hard # 0100834287
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 11</u>	SIGNED OFF BY: _____		
DATE: <u>9-89 MAY 04 2018</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

△ PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE  
SPECIFICATION: QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR 8627  
OR ASTM B209

△ PART NUMBER: M6061T6S | XXX | X | W.WWWW |  
| THK | WIDTH |

WHERE "XXX" = THICKNESS (IN INCHES)  
AND "W.WWWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

△ PREFERRED SIZE: .XXX BY 4FT BY 8FT FOR SHEET

C	ADD PLATE AND T651 SPEC	ML	17.12.13
B	REFORMAT DWG, ADD 8209 SPEC (ZN D8-1), REF PAR 06-020A	CP	09.07.13
A	NEW ISSUE	RF	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN	DS	ML	DATE
DRAWN	ML	NO	DATE
CHECKED	JFS	HS	DATE
MFG. APPR.	CP	CP	DATE
APPROVED	CP	CP	DATE
DE APPR.	CP	CP	DATE
DATE	17.12.13		

DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	REV. C
M6061T6S	SHEET 1 OF 1
TITLE	SCALE
6061-T6 SHEET/PLATE SPEC	NTS
COPYRIGHT © 2001 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN THAT FOR WHICH IT WAS SPECIFICALLY SUPPLIED WITHOUT THE WRITTEN AND POSITIVE CONSENT OF DART AEROSPACE LTD	

RELEASED

2018 MAR 13 4  
EJ 18. 696

APPROVED